



REV	DESCRIPTION	DRAWN	APPROVED	DATE

ITEM	COMPL	PART NO.	DESCRIPTION OR SIZE	QTY.
2	COMPL		TUBING, 6.000 O.D. x .085 WALL x 32.50 LG., STN. SIL. 304	1
1	COMPL		FLANGE, 6" ISO NW160, MDC P/N 813017	2

PARTS LIST				
UNLESS OTHERWISE SPECIFIED	ORIGINATOR	R.L.	SCHMITT	12-FEB-2002
.XX	ANGLES	W.	CYKO	12-FEB-2002
±	.01	±		
1. BREAK ALL SHARP EDGES				
2. 0.15 MAX SCALE DRAWING				
3. DIMENSIONS BASED UPON				
4. ANSI Y14.5M-1982				
MATERIAL MD-384409				
125 ✓ SEE ABOVE PARTS LIST				

FERMI NATIONAL ACCELERATOR LABORATORY
 UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPT.
 CDMS REFRIGERATOR PIPING
 SPOOL WELDMENT, 6" X 33.04 LG.

SCALE 1/2
 DRAWING NUMBER 9213.300-MC-384351
 SHEET 1 OF 1
 REV

CREATED WITH: Ideas8m4 GROUP: PPD/MECHANICAL DEPARTMENT

1. VACUUM NOTE: NO LEAK SHALL BE DETECTABLE ON THE MOST SENSITIVE SCALE OF A HELIUM LEAK DETECTOR WITH A MINIMUM SENSITIVITY OF 10⁻⁹ ATM CC/SEC.

NOTES: