



$\phi 6.00$   
 $\phi 1.370$  BORE THRU  
 C-BORE  $\phi 1.505^{+0.005}_{-0.000}$  x  $.12$  DEEP

$.07$  x  $45^\circ$  CHAMFER  
 $.25$  3/8 REF  
 $5.860^{+0.000}_{-0.005}$

REV	DESCRIPTION	DRAWN	DATE
		APPROVED	

UNLESS OTHERWISE SPECIFIED		ORIGINATOR	R. L. SCHMITT	08-FEB-2002
.XX	ANGLES	DRAWN	W. CYKO	08-FEB-2002
+	.01	CHECKED		
-	.1*	APPROVED		
1. BREAK ALL SHARP EDGES		USED ON	MC-384342	
2. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE NOTED		MATERIAL	PLATE, 3/8 THK., STN. STL., 304	
3. DIMENSIONS BASED UPON				
4. UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES				
5. MAX ALL MACH. SURFACES				
125				

**FERMI NATIONAL ACCELERATOR LABORATORY**  
 UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPT.  
 CDMS REFRIGERATOR PIPING  
 SPOOL END PLATE

SCALE	DRAWING NUMBER	SHEET	REV
FULL	9213.300-MC-38433	1 OF 1	1

CREATED WITH : Ideas8m4 GROUP : PPD/MECHANICAL DEPARTMENT