

9/32 DRILL THRU  
16 PLACES  
 $\Phi$  .010 DIA. A

$\Phi$  6.500

$\Phi$  7.375

-A-

$\Phi$  6.00

$\Phi$  8.00 REF

$\Phi$  .015 DIA. A

REF

1 1/2


.50

63

.006

.003 / SQ. FT. NOTE 1

NOTE: 1. TO BE OBTAINED AFTER WELDING.

ITEM NO.	PART NO.	DESCRIPTION OR SIZE	QTY. REQ.
<b>PARTS LIST</b>			
UNLESS OTHERWISE SPECIFIED		ORIGINATOR	5-00
.XX	.XXX	DRAWN	REEDER
$\pm$ .02	$\pm$ .005	CHECKED	
APPROVED		USED ON	ME-384957 ITEM 2
1. BREAK ALL SHARP EDGES			
2. DO NOT SCALE DRWG.			
3. DIMENSIONING IN ACCORD WITH ASH-114, 3M-1982			
4. ALL DIMENSIONS ARE IN INCHES.			
125		MATERIAL	6061-T651 AL PLATE 1 1/2 THICK
MAX. ALL MACHINED SURFACES			
 <b>FERMI NATIONAL ACCELERATOR LABORATORY</b> <b>UNITED STATES DEPARTMENT OF ENERGY</b>			
<b>PPD/MECHANICAL SUPPORT</b> <b>CDMS BREAKOUT BOX</b> <b>CIRCULAR FLANGE</b>			
SCALE	DRAWING NUMBER	SHEET NO.	REV.
FULL	9213.300-MC-384964	1 OF 1	-