



SEE NOTE 1

1/16

1/2 - 90°

1/16

SEE NOTE 1

1

2

3

10.00 REF

REV.	DESCRIPTION	DRAWN	DATE

ITEM NO.	PART NO.	DESCRIPTION OR SIZE	QTY. REQ.
3	MB-397304	TUBE, STEM COVER	1
2	MB-397302	BOTTOM, STEM COVER	1
1	MB-397303	FLANGE, STEM COVER	1

PARTS LIST			
UNLESS OTHERWISE SPECIFIED	ORIGINATOR	RICH SCHMITT	10-24-00
.XX	ANGLES	T. SPERRY	10-27-00
± .03	±	C. NILA	11-02-00
± .03	±	R. L. SCHMITT	11-02-00

1. BREAK ALL SHARP EDGES
 2. DO NOT SCALE DRWG.
 3. DIMENSIONING IN ACCORD WITH PAR. 114, SMP-1982
 4. ALL DIMENSIONS ARE IN INCHES.

✓ MAX. ALL MACHINED SURFACES

MATERIAL SEE PARTS LIST

1. VACUUM TEST:
 NO LEAK SHALL BE DETECTED ON THE MOST SENSITIVE SCALE OF A HELIUM LEAK DETECTOR WITH A MINIMUM SENSITIVITY OF 10⁻⁹ ATM cc/SEC.

NOTES:

FERMI NATIONAL ACCELERATOR LABORATORY
 UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL SUPPORT
 CDMS F STEM OVC COVER
 STEM COVER WELDMENT

SCALE 1/2 DRAWING NUMBER 9213.300-MC-397305 SHEET NO. 1 OF 1 REV. 4