

36X M4.0 DRILL X .35 DEEP
 BOTTOM TAP
 M5 X 0.8 X .35 DEEP
 OPPOSITE SIDE
 EQUALLY SPACED

10.0° REF

Ø9.055

A

Ø1.010^{+0.005}_{-.000} THRU

2.25

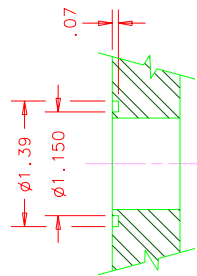
Ø9.604

.74

32

.176

SECTION A-A



DETAIL B
 SCALE: FULL

REV	DESCRIPTION	DRAWN	DATE
1		APPROVED	

UNLESS OTHERWISE SPECIFIED	ORIGINATOR	06-FEB-2002
.XX	R. SCHMITT	06-FEB-2002
ANGLES	D. FRIEND	06-FEB-2002
± .01	C. NILA	11-FEB-2002
± .005	R. L. SCHMITT	11-FEB-2002
± .0005	MC-397727	
± .0002	AS NOTED ABOVE	
± .0001	304 S.S.	

PERMI NATIONAL ACCELERATOR LABORATORY	UNITED STATES DEPARTMENT OF ENERGY
PPD/MECHANICAL DEPARTMENT	
CDMS: CRYOGENIC SYSTEM	
BOTTOM TEST BLIND FLANGE	
SCALE	DRAWING NUMBER
1/2	3891.502-MC-397725
CREATED WITH:	GROUP:
Ideas84	PPD/MECHANICAL DEPARTMENT

1. BREAK ALL SHARP EDGES	2. DIMENSIONS	3. DIMENSIONS	4. DIMENSIONS	5. DIMENSIONS
TO THE MAXIMUM	TO THE MAXIMUM	TO THE MAXIMUM	TO THE MAXIMUM	TO THE MAXIMUM
UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
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UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED