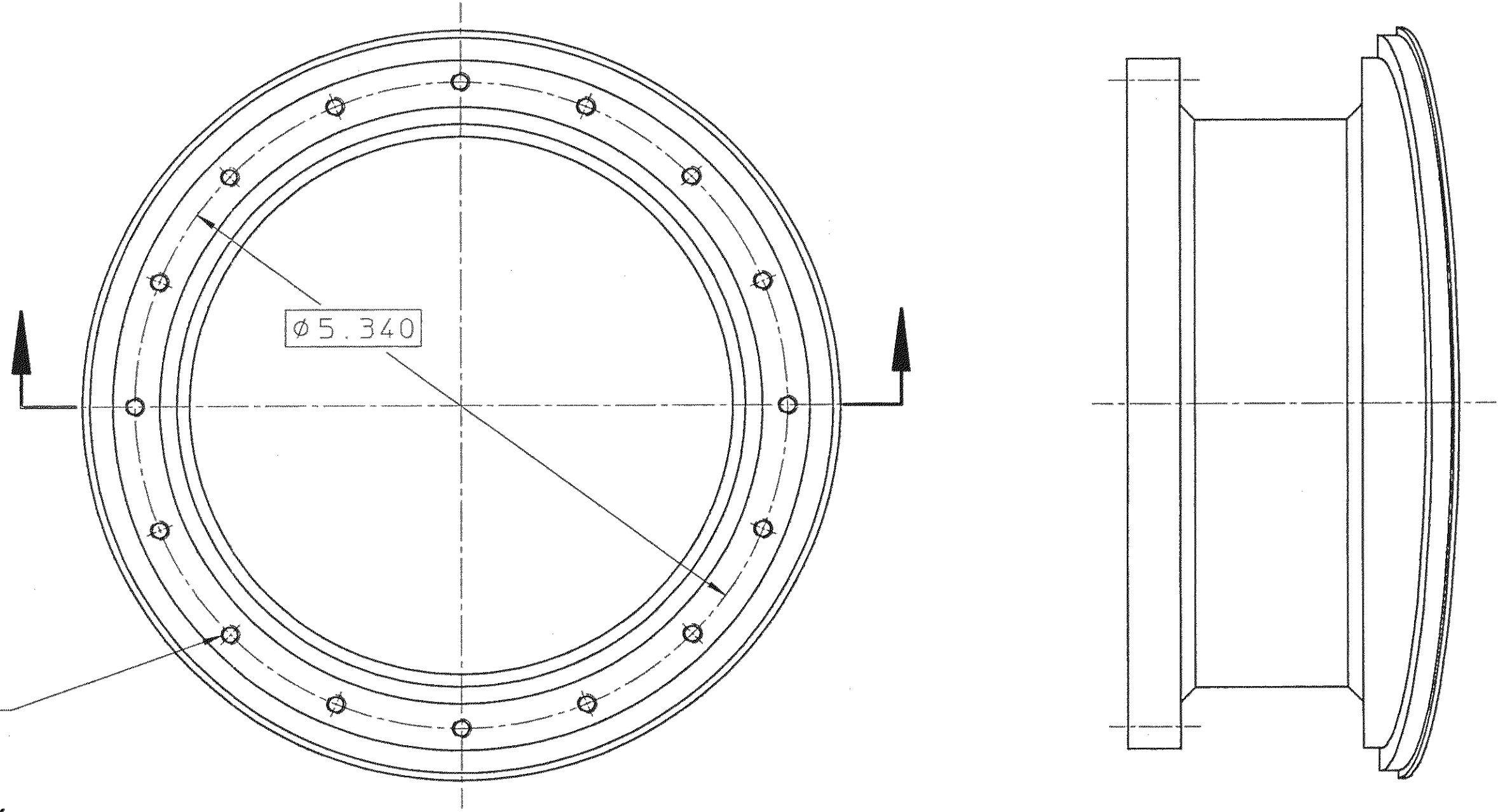
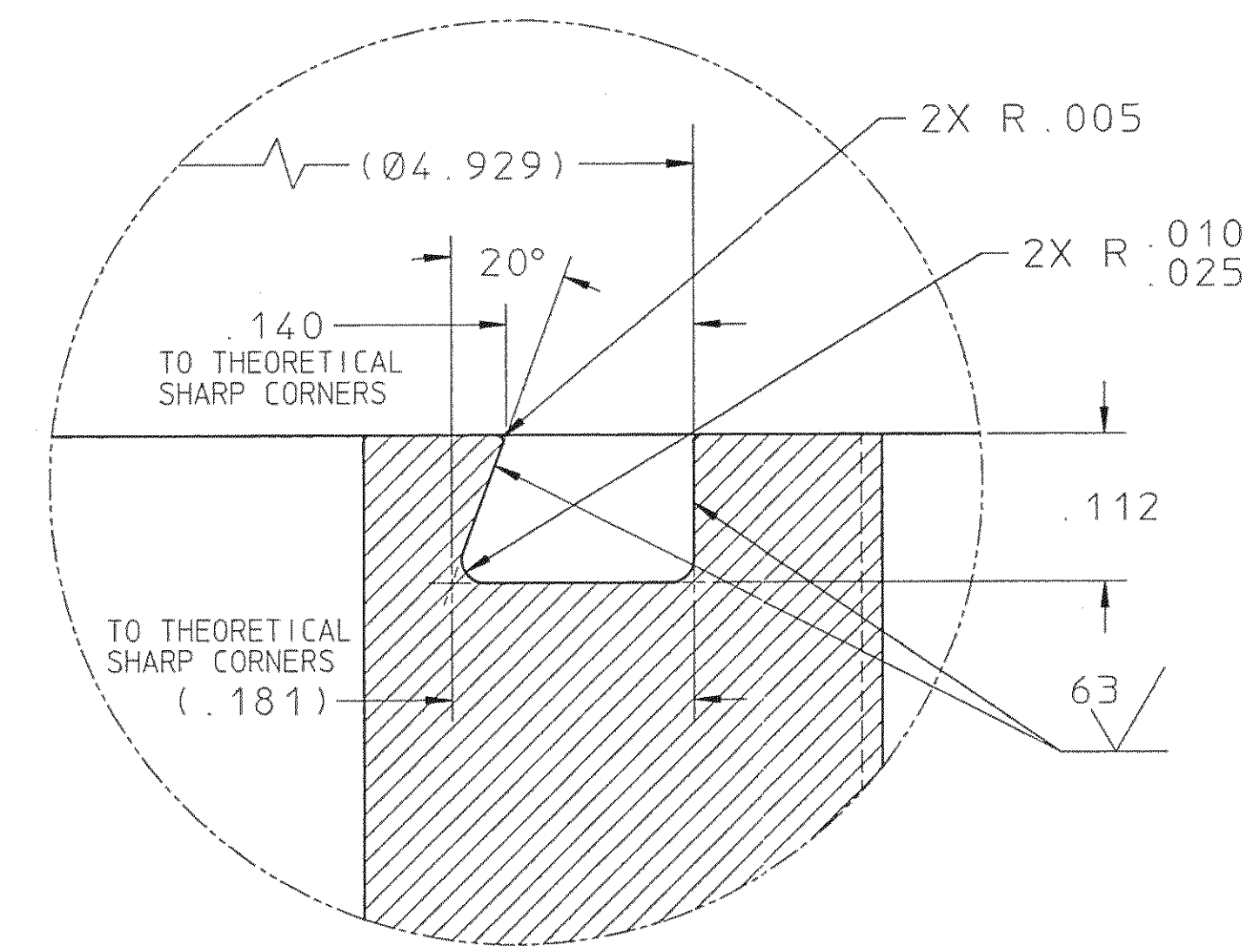
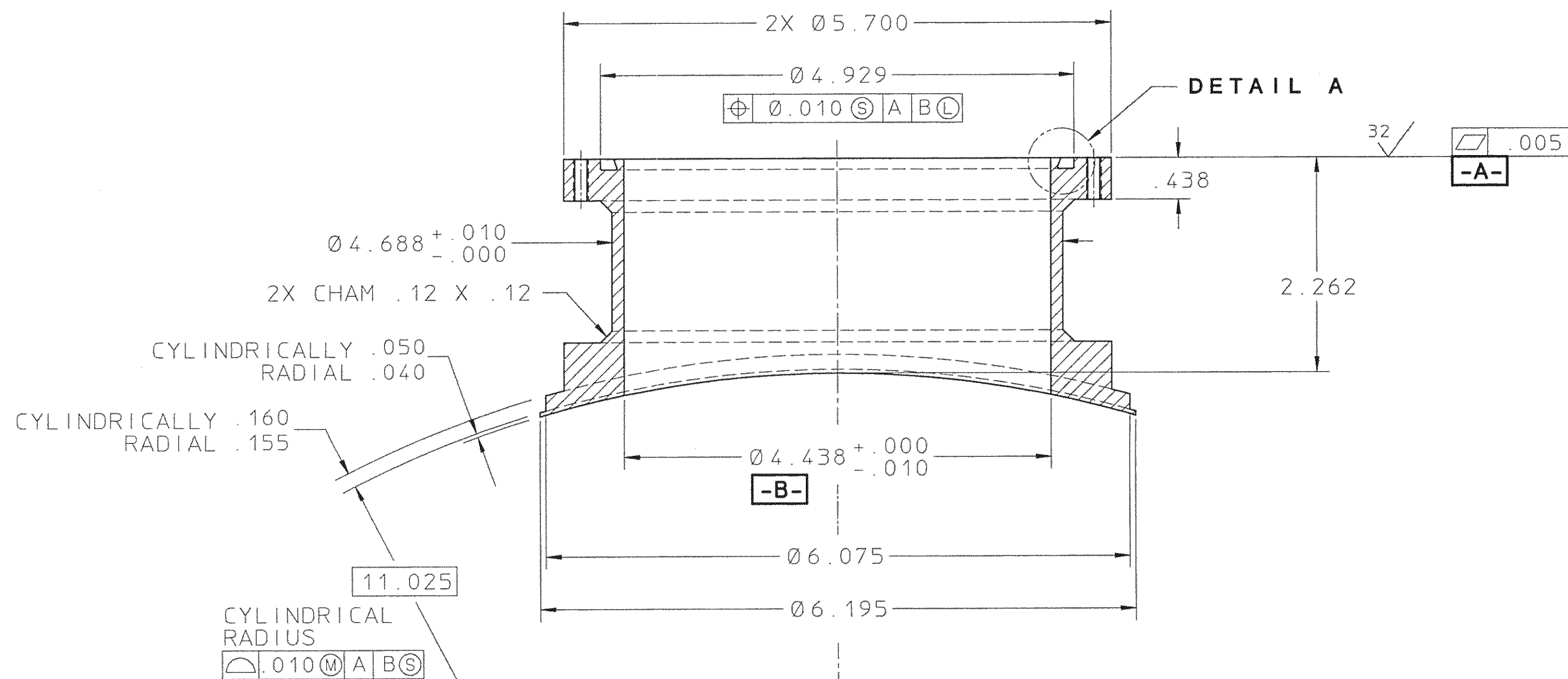


REQ	ITEM	PART NUMBER	DESCRIPTION
			COPPER OFE 10100, HARDNESS AS IS

USE ONLY STOCK APPROVED FOR THE W.I.M.P.
PROJECT FROM ROY OKI OR JOHN TAYLOR



M4X0.7-6H TAP THRU
16 HOLES EQ SP
FORMING TAP ONLY



DETAIL A
SCALE = 8X

22G2764D

					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY			
					TOLERANCES		ACCT. NO.	SERIAL NO.	UNIVERSITY OF CALIFORNIA-BERKELEY			
					.X ± .1	FRAC. ± 1/64	DATE ISSD	DATE RECD.	WIMP DETECTOR			
					.XX ± .03	ANGLES ± 1°	DELIVER TO	NO. RECD.	CAN. ICE-BOX, OVC			
					.XXX ± .005	FINISH 125	BRIGHT DIP		FLANGE, E-STEM, ICE-BOX, OVC			
					THREADS ARE CLASS 2			IDENT. METH.	PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE
					CHAMFER ENDS OF ALL SCREW THREADS 30°			BY R. SCHAFER	DATE 4-9-93	C - D	22G2756	FULL
					CUT 1.5 PITCH THIRD RELIEF WITH ROUND NOSE TOOL ON MACHINE, CUT THREADS.			DATE	MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.
					BREAK EDGES .016 MAX. ON MACHINED WORK			DATE	7916-05	22G2764	1	REV.
					REMOVE BURRS WELD SPLATTER & LOOSE SCALE			DATE				
					REFERENCES: ANSI Y14.5 & B46.1.			DATE				
REV	DWG	CHK	ZONE	DATE	CHANGES							