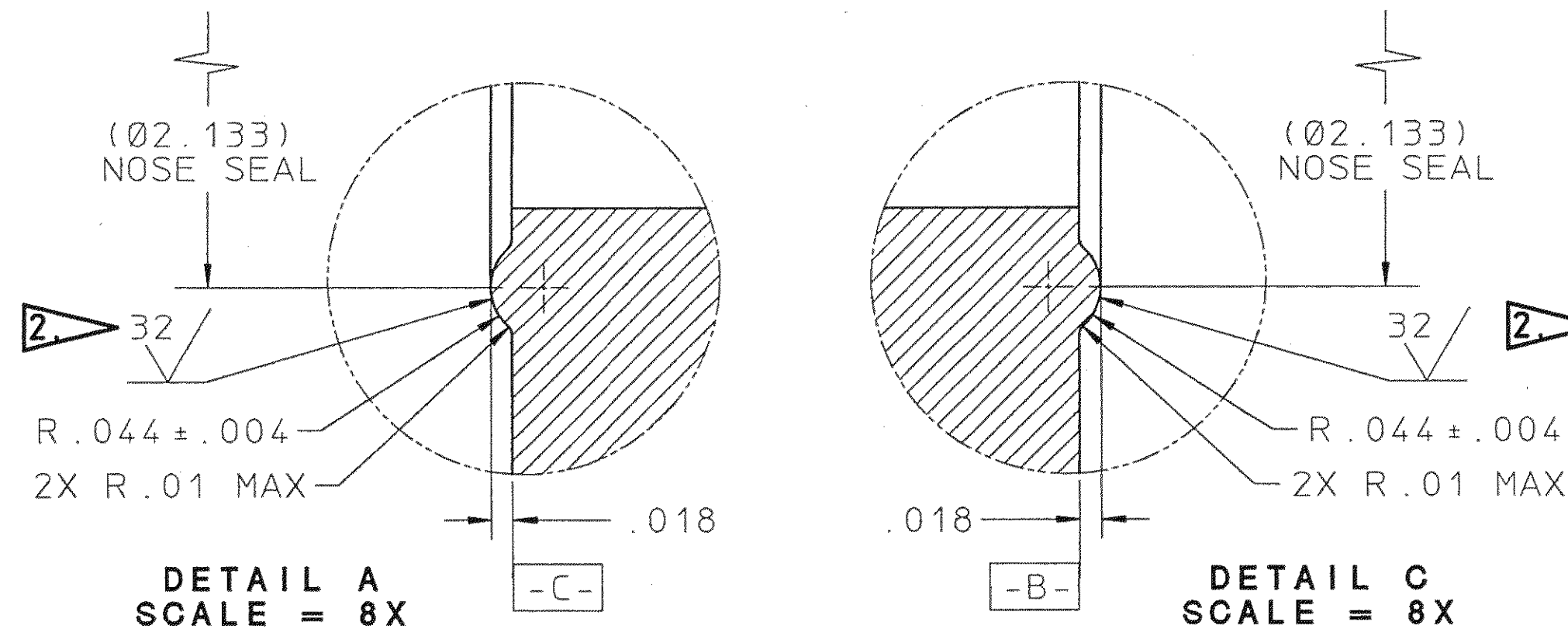
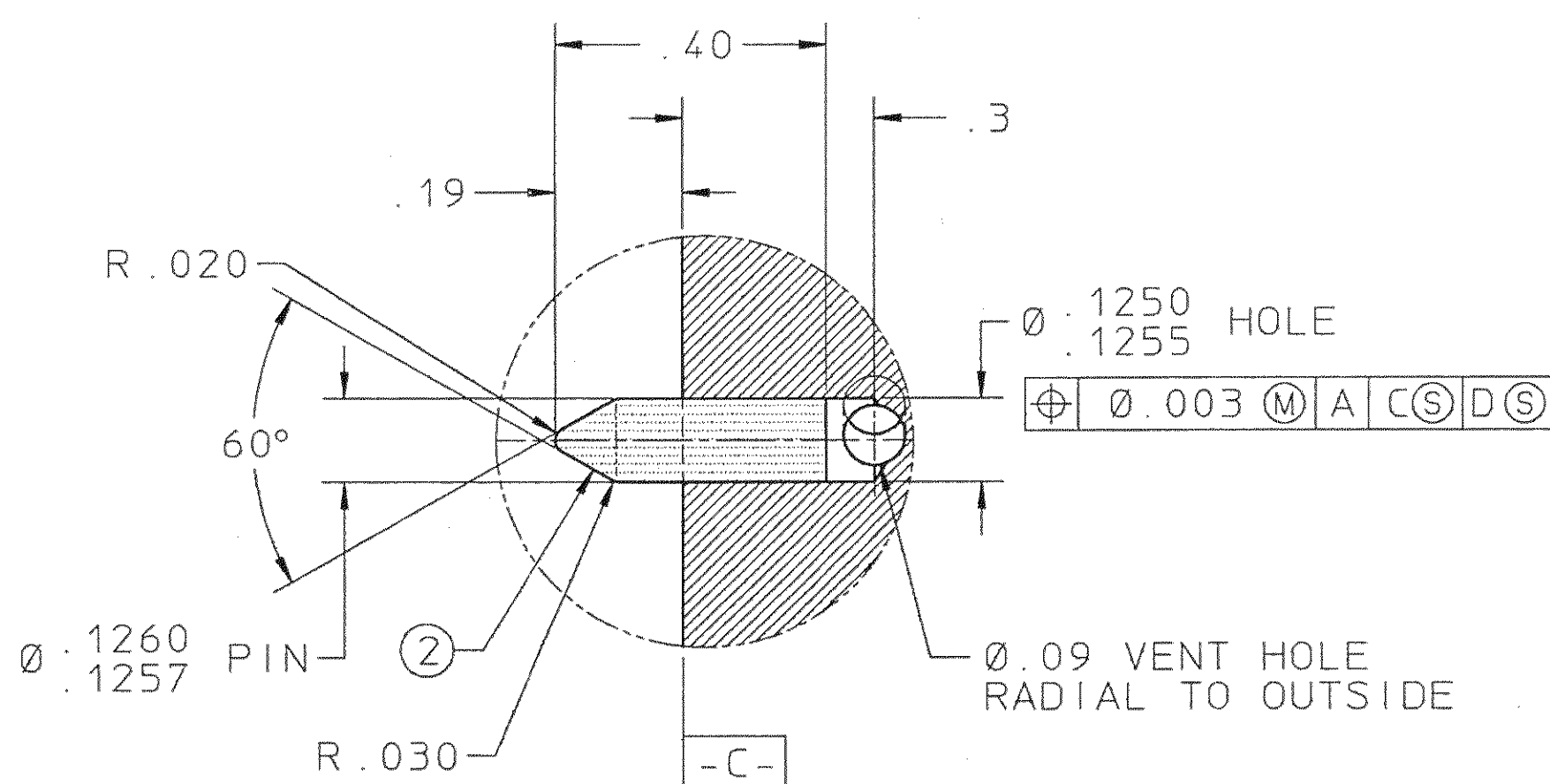
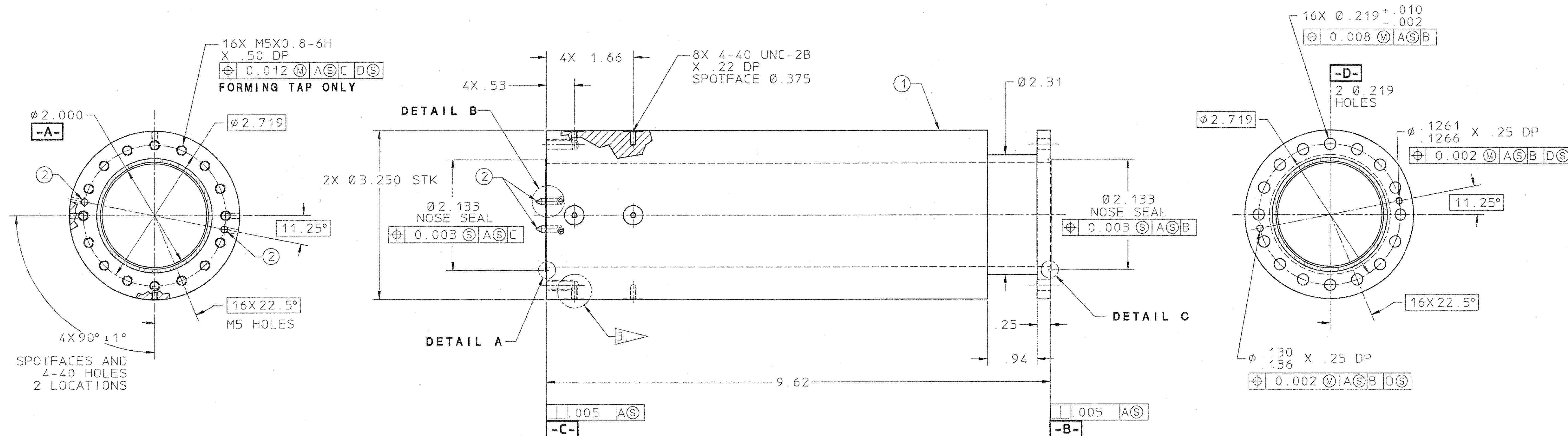


NOTES:

1. GOLD PLATE OUTSIDE AND INSIDE SURFACES. MASK OFF ALL TAPPED HOLES, PINS (ITEMS 2), AND NOSE SEALS (ONE EACH END).
2. PROTECT NOSE SEALS FROM NICKS AND SCRATCHES AT ALL TIMES.
3. OK FOR TAPPED HOLES TO INTERSECT, 4 PLACES.

REQ	ITEM	PART NUMBER	DESCRIPTION
A/R	1		BAR, COPPER, 3.25-IN DIA, OFE 10100
(2)	2		(DOWEL PIN) COPPER, OFE 10100, FULL HARD

USE ONLY APPROVED RADIO-PURE MATERIAL



UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
.X ± .1				ACCT. NO.				UNIVERSITY OF CALIFORNIA-BERKELEY			
.XX ± .02				DATE ISSD				WIMP DETECTOR			
.XXX ± .005				DATE RECD				E-STEM ASSY			
FINISH 125				DELIVER TO				GAMMA-SHIELD, OUTER, E-STEM			
THREADS ARE CLASS 2				SURFACE TREATMENT				C - D			
CHAMFER ENDS OF ALL SCREW THREADS 30°				IDENT. TAG				22G3536			
CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL				DATE				10-15-93			
ON MACHINE CUT THREADS				BY				P. LUFT			
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE				7916-05			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				CHK				J. TAYLOR			
REFERENCES: ANSI Y14.5 & B46.1.				REV				22G3344			