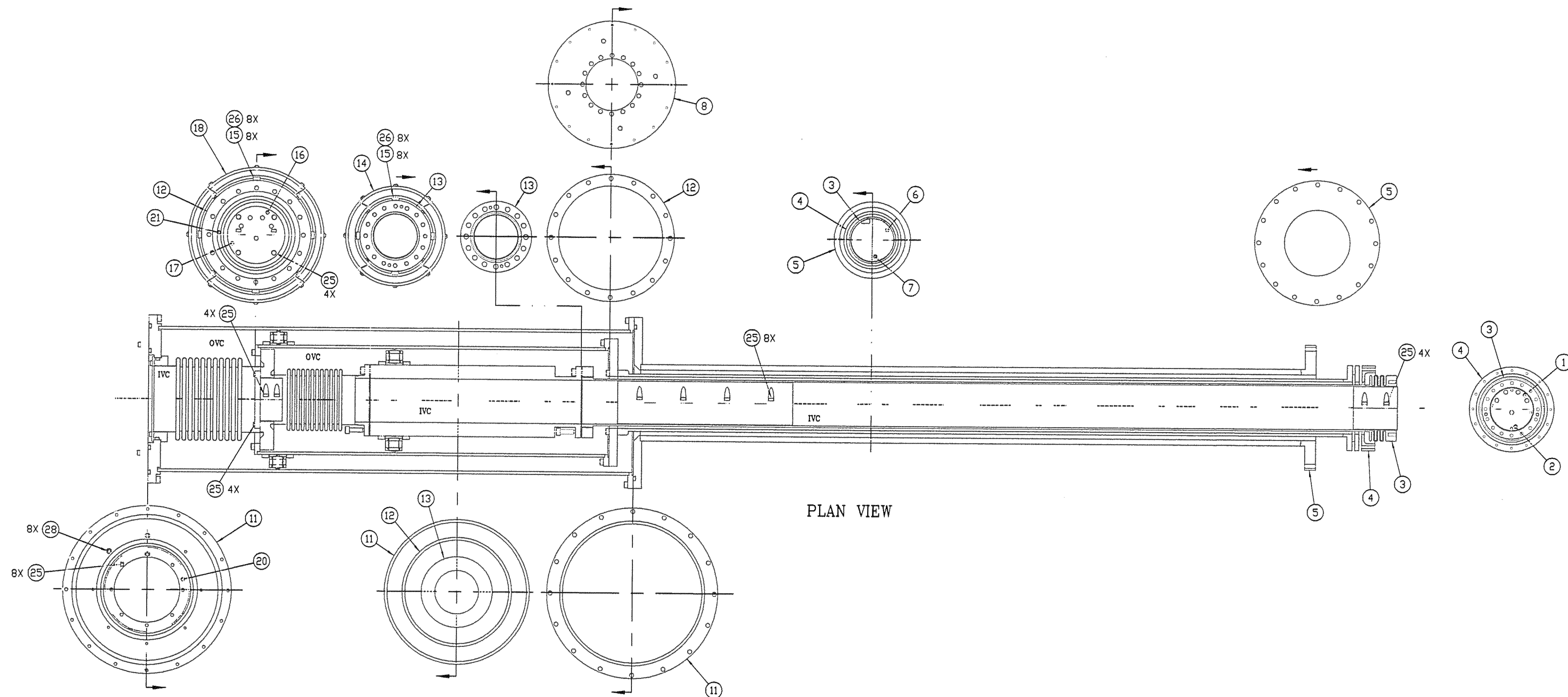
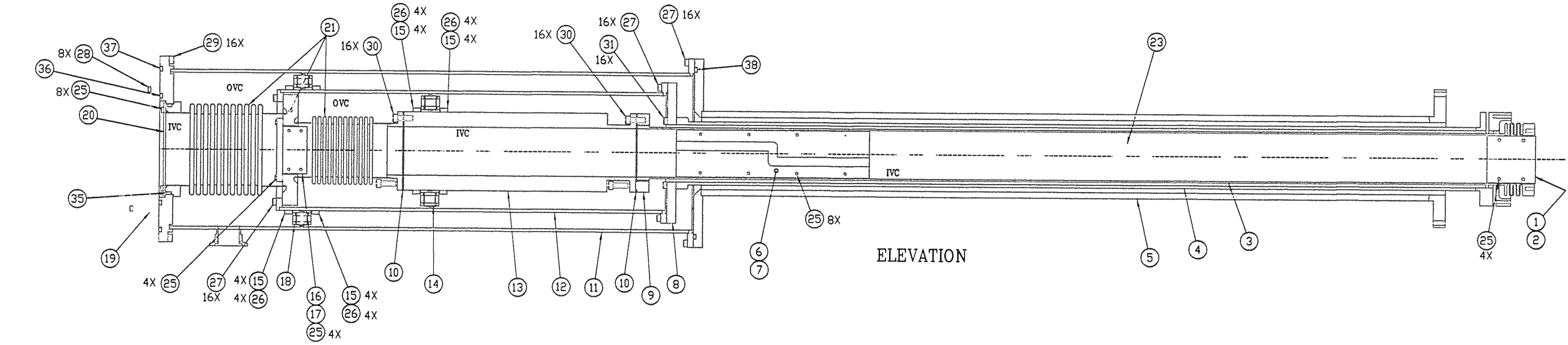


NOTES:

1. USE ONLY APPROVED RADIO-PURE MATERIAL FOR ALL METRIC BRASS SCREWS



PLAN VIEW



ELEVATION

1	38	22G3541-7	O-RING TABULATION, (BUNA-N, PARKER 2-261 OR EQL)
1	37	22G3541-9	O-RING TABULATION, (BUNA-N, PARKER 2-260 OR EQL)
1	36	22G3541-8	O-RING TABULATION, (BUNA-N, PARKER 2-244 OR EQL)
1	35	22G3541-11	O-RING TABULATION, (BUNA-N, PARKER 2-238 OR EQL)
1	34		
1	33		
1	32		
1	31		SCREW, SCH, M4 X 0.7 - 4060 X 22mm L, BRASS
1	30		SCREW, SCH, M5 X 0.8 - 4060 X 16mm L, BRASS
1	29		SCREW, SCH, 10-24 UNC-2A X 3/4 L, CRES
1	28		SCREW, SCH, M3 X 0.5 - 4060 X 16mm L, CRES
1	27		SCREW, SCH, M4 X 0.7 - 4060 X 16mm L, BRASS
1	26		SCREW, FLH, 4-40 UNC-2A X 1/4 L, BRASS
1	25		SCREW, SCH, M3 X 0.5 - 4060 X 12mm L, BRASS
1	24		
REF	23		STRIP-LINES, SIGNAL
1	22		
1	21	22G3396	BRAZEMENT, NITROGEN THERMAL INTERCEPT, E-STEM
1	20	22G3722	RING, RETAINING, INT, BRAZEMENT, E-STEM
1	19	22G3283	FLANGE, BLANK-INT, E-STEM
1	18	22G3484	SPIDER-SUPPORT ASSY, E-STEM, LN
1	17	22G3543	HALF 'B', NITROGEN THERMAL INTERCEPT, E-STEM
1	16	22G3273	HALF 'A', NITROGEN THERMAL INTERCEPT, E-STEM
1	15	22G3381	BULK, STOP, SPIDER-SUPPORT, E-STEM
1	14	22G3353	SPIDER-SUPPORT ASSY, E-STEM, LHe
1	13	22G3344	GAMMA-SHIELD, OUTER, E-STEM, LHe
1	12	22G3476	SHIELD-SECTION, E-STEM, LN
1	11	22G3526	SHIELD-SECTION, E-STEM, DVC
1	10	22G3452	GASKET, GAMMA-SHIELD
1	9	22G3332	RING, COUPLING, E-STEM, LHe
1	8	22G3463	FLANGE, ADAPTER, E-STEM, LN
1	7	22G3553	HALF 'B', GAMMA-SHIELD, INNER, E-STEM
1	6	22G3263	HALF 'A', GAMMA-SHIELD, INNER, E-STEM
1	5	22G3516	E-STEM, DVC
1	4	22G3434	E-STEM, LN
1	3	22G3304	E-STEM, LHe
1	2	22G3543	HALF 'B', HELIUM THERMAL INTERCEPT, E-STEM
1	1	22G3253	HALF 'A', HELIUM THERMAL INTERCEPT, E-STEM

REV	ENG	CHK	DATE	CHANGES	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	DESCRIPTION
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