UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE	SHOWN ON	DWG NO	REV
.X ± .1	.XX ± .01	.XXX ± .001	ACCT NO	SER NO			C - D	22G2816	22G3641	B
ANGLES ± .1°	FINISH 125 ✓		DATE ISSD	DATE REQD	NO REQD	MICROFILMED	DES ACCT NO 7916-05	CATEGORY	SCALE NONE	

THREADS ARE CLASS 2.
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS.
BREAK EDGES .016 MAX ON MACHINED WORK.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE.
REFERENCES: ANSI Y 14.5 & B46.1.

DEL TO		
SURFACE TREATMENT	CLEAN	
IDENTIF. METHOD	TAG	
DWN BY	P. LUFT	DATE 9-1-93
CHK BY	J. TAYLOR	DATE 9-20-93

LAWRENCE BERKELEY LABORATORY U.C. BERKELEY

WIMP DETECTOR

WIMP DETECTOR CRYOSTAT ASSY

O-RING TABULATION

MATERIAL (BUNA-N) APPROVED RADIO-PURE MATERIAL ONLY

REV	DWN	CHK	DATE	CHANGES
A	PL	JT	9-22-93	ADDED DWG TAB NOS.
B	PL	JT	1-11-94	ADDED -11, PARKER SIZES

LOCATION	CROSS-SECT	O-RING ID	GROOVE ID	PARKER SIZE	DRAWING NO.
FRIDGE					
TOP OF OVC TAIL	8.5mm	17.47in	17.500in		22G3641-1
BOTTOM PLATE, OVC	0.139in	13.73in	13.780in		22G3641-2
F-STEM					
FRIDGE END, OVC	0.139in	6.18in	6.193in		22G3641-3
ICE-BOX END, OVC	0.139in	5.47in	5.483in		22G3641-4
ICE-BOX					
TOP FLANGE, OVC	0.139in	22.43in	22.447in		22G3641-5
E-STEM PORT, OVC	0.139in	4.63in	4.649in	2-247	22G3641-6
E-STEM					
SHIELD-SECT, OVC	0.139in	6.734in	6.734in	2-261	22G3641-7
ELEC BLANK-OFF	0.139in	4.234in	4.234in	2-244	22G3641-8
ELEC FEEDTHRU BOX	0.139in	6.484in	6.484in	2-260	22G3641-9
ELEC FEEDTHRU LID	(TBD)	.....	.....		22G3641-10
NTI BRAZEMENT	0.139in	3.484in	3.528in	2-238	22G3641-11