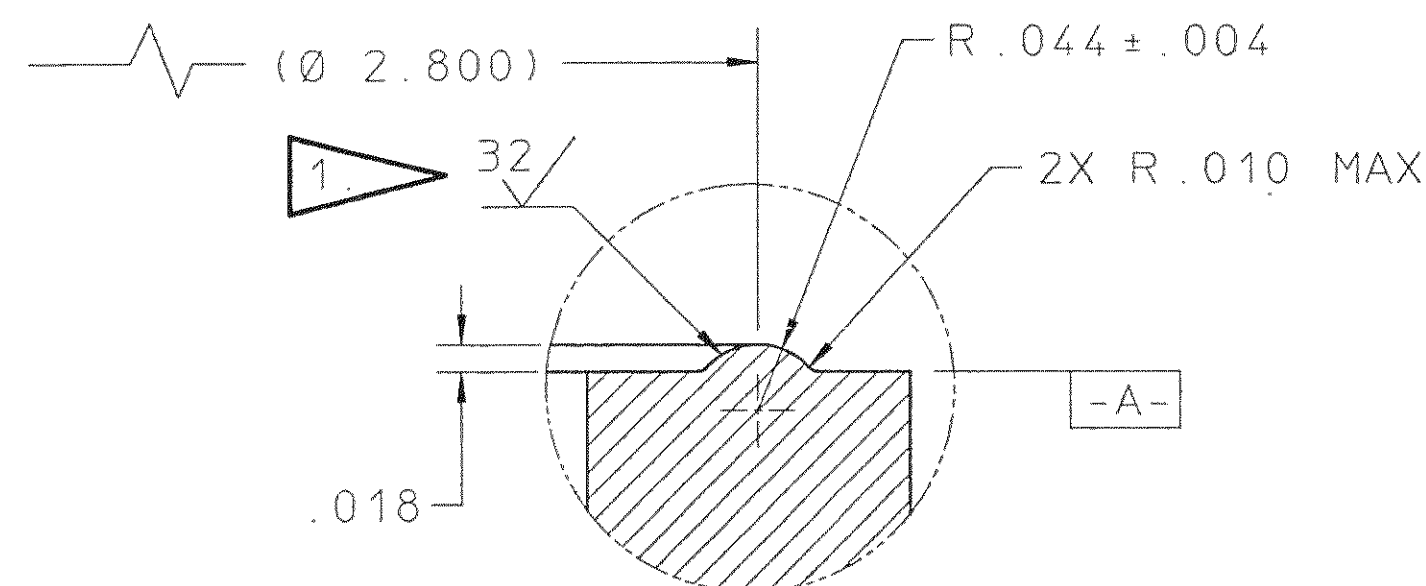


NOTES:

1. THERE SHALL BE NO SCRATCHES OR SCRIBE LINES OF ANY KIND ACROSS ANY SEAL SURFACE WHETHER THE DISFIGUREMENT IS WITHIN THE SPECIFIED SURFACE CONDITION OR NOT !! PROTECT ALL SEAL SURFACES FROM NICKS AND SCRATCHES.

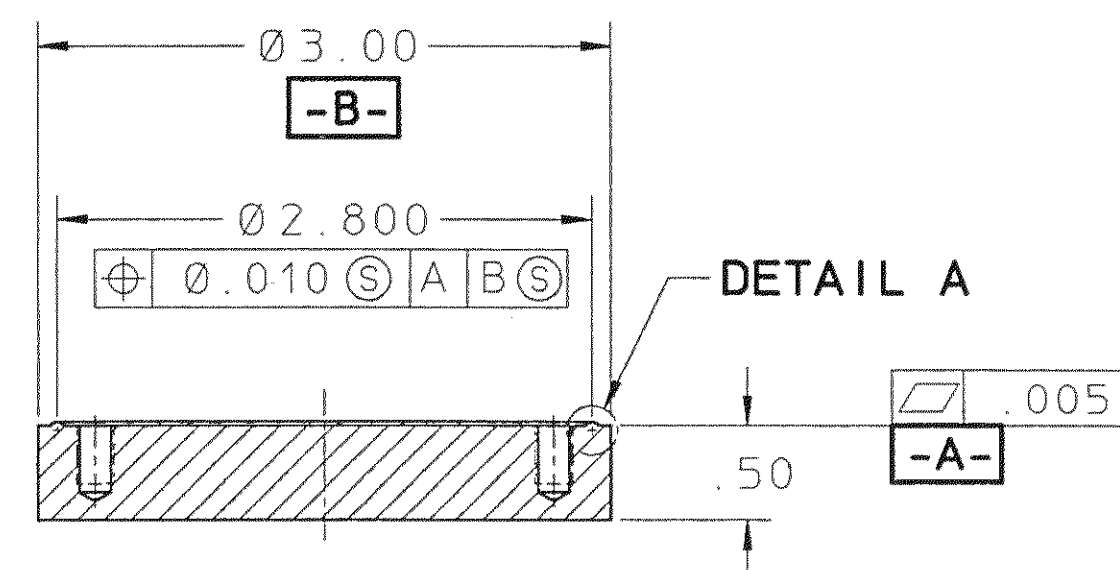
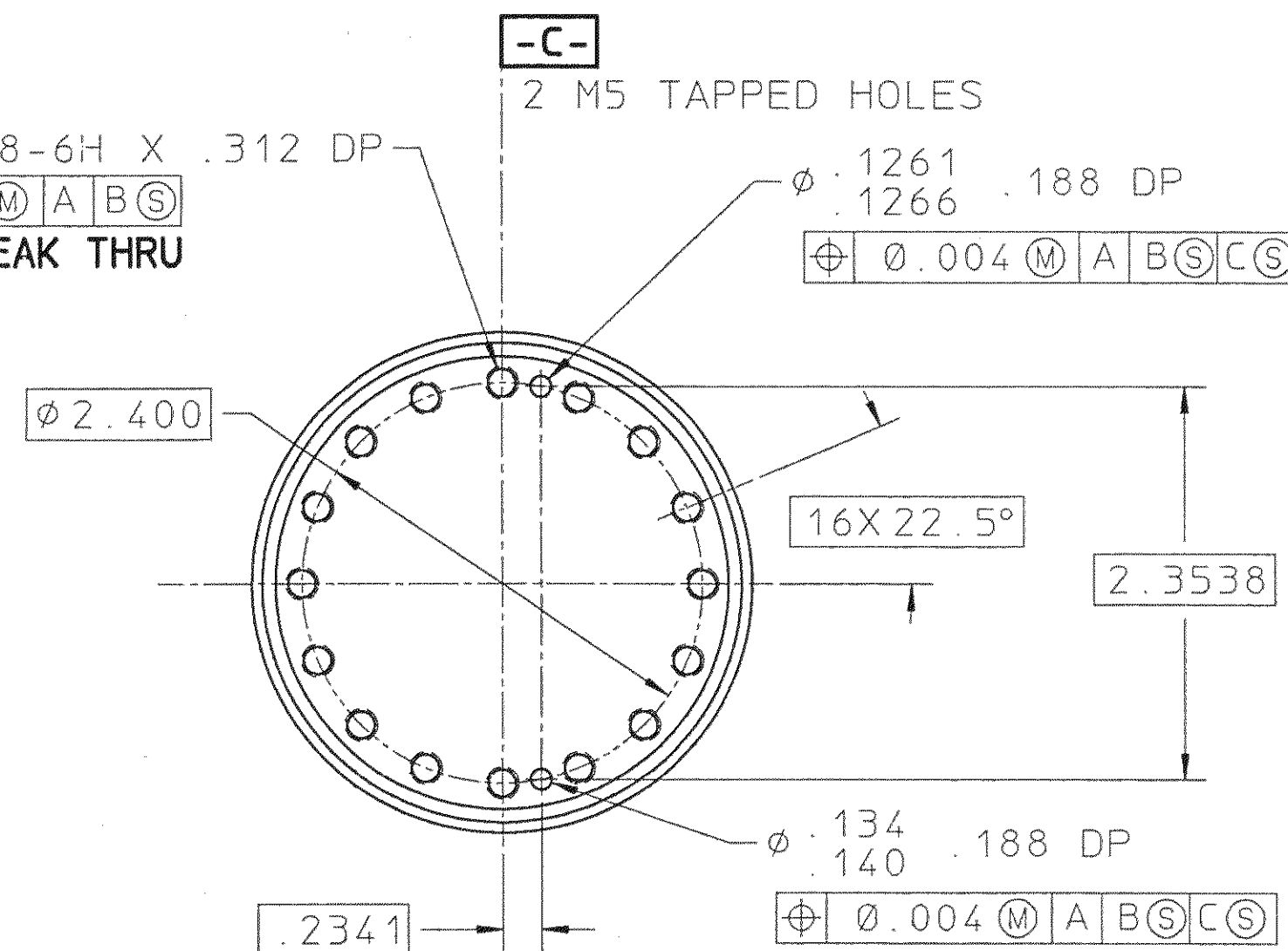
REQ	ITEM	PART NUMBER	DESCRIPTION
			COPPER OFE 10100, HARDNESS AS IS

USE ONLY STOCK APPROVED FOR THE W.I.M.P. PROJECT FROM ROY OKI OR JOHN TAYLOR



DETAIL A

SCALE = 8X



DETAIL A

UNLESS OTHERWISE SPECIFIED						SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
TOLERANCES						ACCT. NO.				UNIVERSITY OF CALIFORNIA-BERKELEY			
.X ± .1						DATE ISSD				WIMP DETECTOR			
XX ± .02						DELIVER TO				ICE-BOX PAIL ASSY			
XXX ± .005						SURFACE TREATMENT				FLANGE, BLANK-OFF, E-PORT, LHe			
THREADS ARE CLASS 2						IDENT. METH.				PATENT CLEAR			
CHAMFER ENDS OF ALL SCREW THREADS 30°						BY P. LUFT				DWG. TYPE			
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL						DATE 7-1-93				C - D			
ON MACHINE CUT THREADS.						DATE 7-1-93				22G3626			
BREAK EDGES .016 MAX. ON MACHINED WORK						CHK. BY J. TAYLOR				MICROFILMED			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE						DATE 7-1-93				DESIGN ACCT. NO.			
REFERENCES: ANSI Y14.5 & B46.1.						DATE 7-1-93				7916-05			
REV DWG CHK ZONE DATE						SCALE				FULL			
CHANGES						DWG. NO.				22G3743			
						SIZE				A			

22G3743A