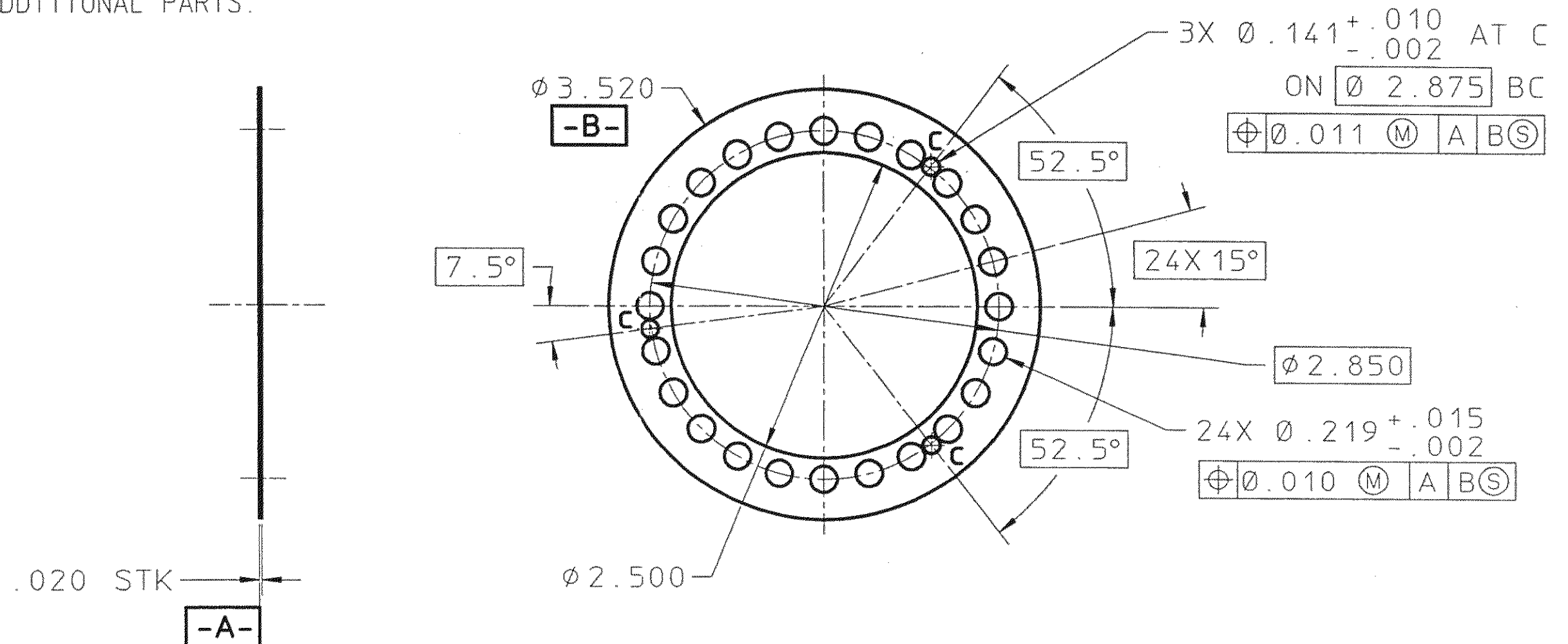


1. MAINTAIN STOCK FINISH SCRATCH FREE.
2. DEBURR HOLES WITH MINIMUM CHAMFER.
3. RETAIN ALL TOOLING FOR PRODUCTION OF ADDITIONAL PARTS.

22G3782	REQD	ITEM	PART NUMBER	DESCRIPTION
				COPPER SHEET, .020 THK, OFE 10100, ANNEALED

**IMPORTANT: USE ONLY STOCK APPROVED FOR THE WIMP
DETECTOR PROJECT BY JOHN TAYLOR OR ROY OKI.**



					UNLESS OTHERWISE SPECIFIED	SHOP ORDERS			LAWRENCE BERKELEY LABORATORY				
					TOLERANCE .X ±.1 .XX ±.02 .XXX ±.005	ACCT NO		SER NO		UNIVERSITY OF CALIFORNIA-BERKELEY			
					SURFACE FINISH 125 ✓	DATE ISSD	DATE RECD	NO RECD		WIMP DETECTOR			
					1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH. 2. THREADS CLASS 2. 3. CHAMFER ENDS OF ALL SCREW THRS 30°. 4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRS. 5. BREAK EDGES 1/64 MAX. ON MACHINE WORK. 6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER. 7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.	DELIVER TO			ICE-BOX ASSY				
						SURFACE TREATMENT BRIGHT DIP			GASKET, F-PORT, ICE-BOX, LHe				
						IDENTIFIC TAG			PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: FULL	
						DWG BY P. LUFT P.L.		DATE 7-20-93		C - D	22G3626	DO NOT SCALE PRINTS	
						CHK BY J. TAYLOR J.T.		DATE 7-27-93	MICROFILMED	DESIGN ACCT NO	CATEGORY CODE	DWG NO	
REV	DWN	CHK	DATE	DESCRIPTION						7916-05		22G3782	REV