

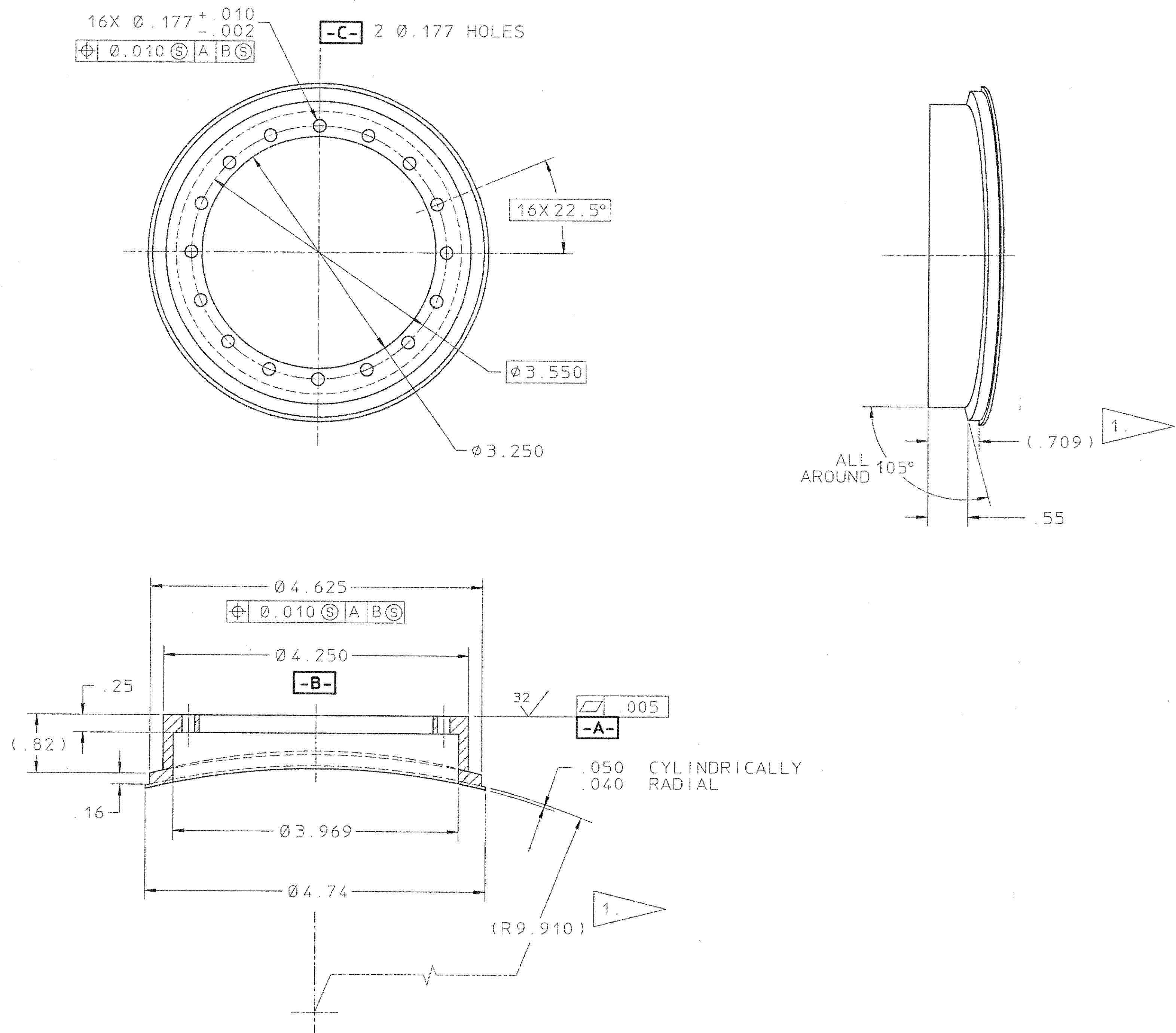
8 7 6 5 4 3 2 1

ETTES:

1. INDICATED RADIUS TO MATCH ID OF ROLL-UP, LN,
LBL DWG. 22G2854, PER LBL DWG. 22G2796, CAN,
ICE-BOX, LN.

REQ	ITEM	PART NUMBER	DESCRIPTION
			COPPER OFE 10100, HARDNESS AS IS

USE ONLY STOCK APPROVED FOR THE W.I.M.P.
PROJECT FROM ROY OKI OR JOHN TAYLOR



22G3874

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
TOLERANCES				ACCT. NO. SERIAL NO.				UNIVERSITY OF CALIFORNIA-BERKELEY			
.X ± .1				DATE ISSD DATE RECD				WIMP DETECTOR			
.XX ± .02				DELIVER TO				CAN, ICE-BOX, LN			
.XXX ± .005				SURFACE TREATMENT BRIGHT DIP				FLANGE, E-STEM, ICE-BOX, LN			
THREADS ARE CLASS 2				IDENT. TAG				PATENT CLEAR			
CHAMFER ENDS OF ALL SCREW THREADS 30°				METH. P. LUFT R.L.				DWG. TYPE C - D			
CUT 1.5 PITCH THIRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.				DATE 6-27-93				SHOWN ON SCALE FULL			
BREAK EDGES .016 MAX. ON MACHINED WORK				CHK. BY R. WOLGAST R.W.				MICROFILMED			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				DATE 6-29-93				DESIGN ACCT. NO. 7916-05			
REFERENCES: ANSI Y14.5 & B46.1								CATEGORY CODE			
REV DWG CHK ZONE DATE				CHANGES				DWG. NO. 22G3316			
								SIZE FULL			
								DO NOT SCALE PRINTS			
								REV. 22G3874			

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