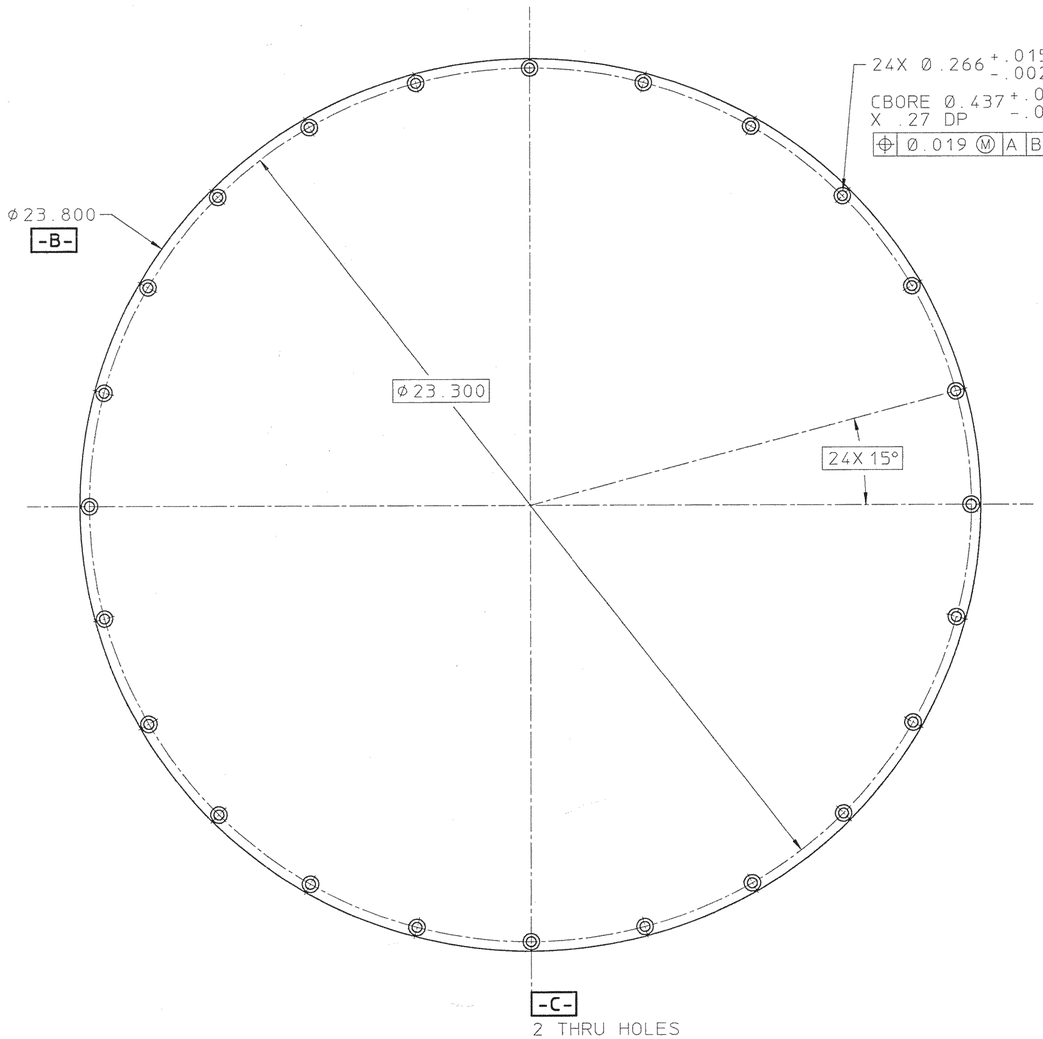
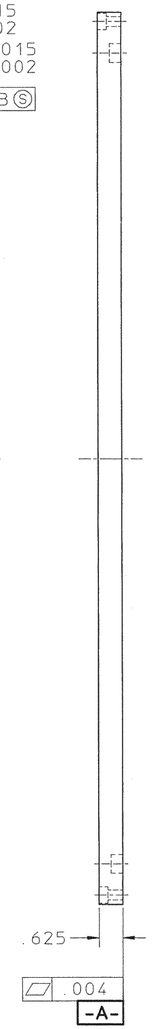
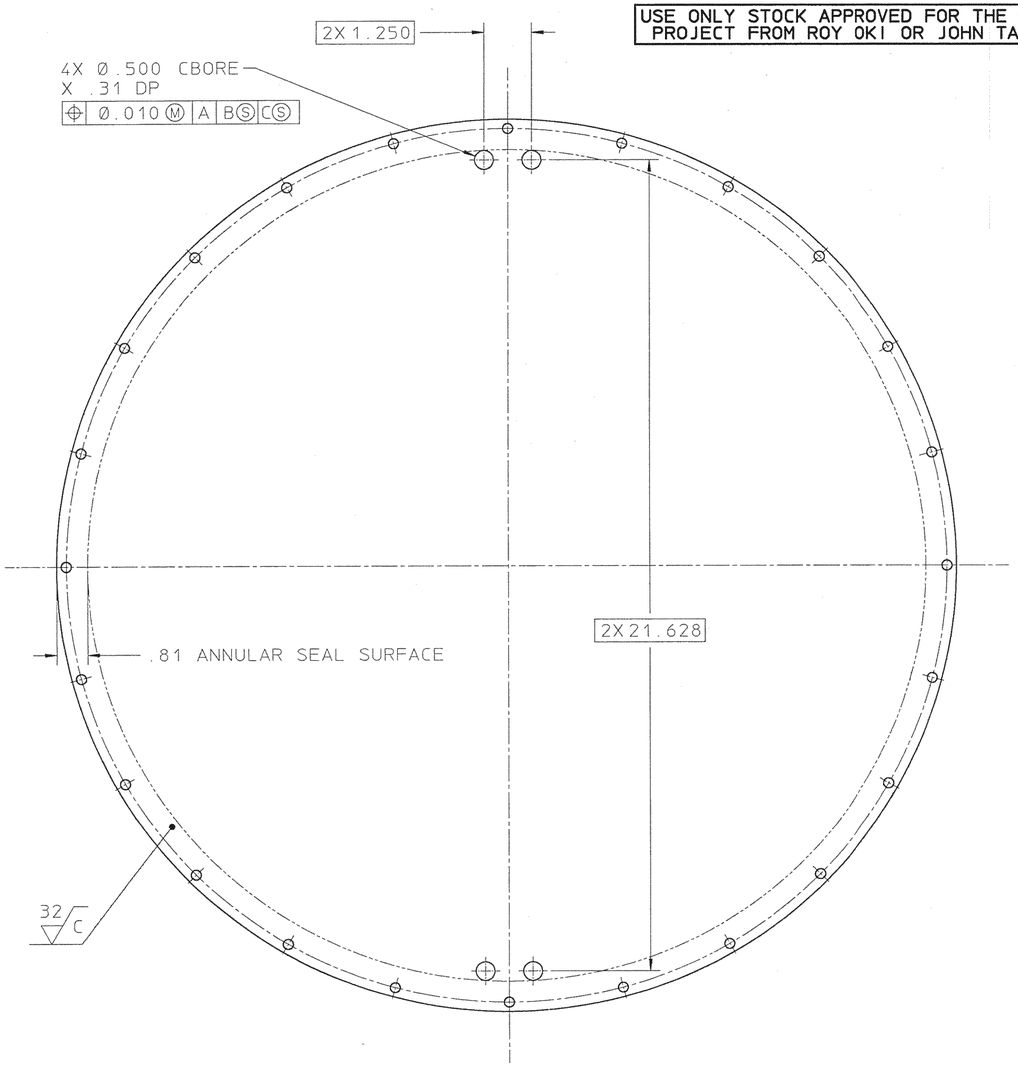
REQ	ITEM	PART NUMBER	DESCRIPTION
			COPPER, OFE 10100, 1/2 TO FULL HARD

USE ONLY STOCK APPROVED FOR THE W.I.M.P. PROJECT FROM ROY OKI OR JOHN TAYLOR







22G4004

THERE SHALL BE NO SCRATCHES OR SCRIBE LINES OF ANY KIND ACROSS ANY SEAL SURFACE WHETHER THE DISFIGUREMENT IS WITHIN THE SPECIFIED SURFACE CONDITION OR NOT !!
PROTECT ALL SEAL SURFACES FROM NICKS AND SCRATCHES.

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES			
.X ± .1	FRAC. ±1/64		
.XX ± .01	ANGLES ±1°		
.XXX ± .005	FINISH 125		

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.		SERIAL NO.	
DATE ISSD	DATE REQD.	NO. REQD.	
DELIVER TO			
SURFACE TREATMENT	BRIGHT DIP		
IDENT. METH.	TAG		
DWG. BY	P. LUFT	R.A.L.	DATE 5-20-93
CHK. BY	R. WOLGAST	R.W.	DATE 5-21-93

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

WIMP DETECTOR
ICE BOX PAIL ASSY
LID, CAN, ICE-BOX, OVC

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
PC	C - D	22G3626	HALF	
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
M	7916-05		22G4004	