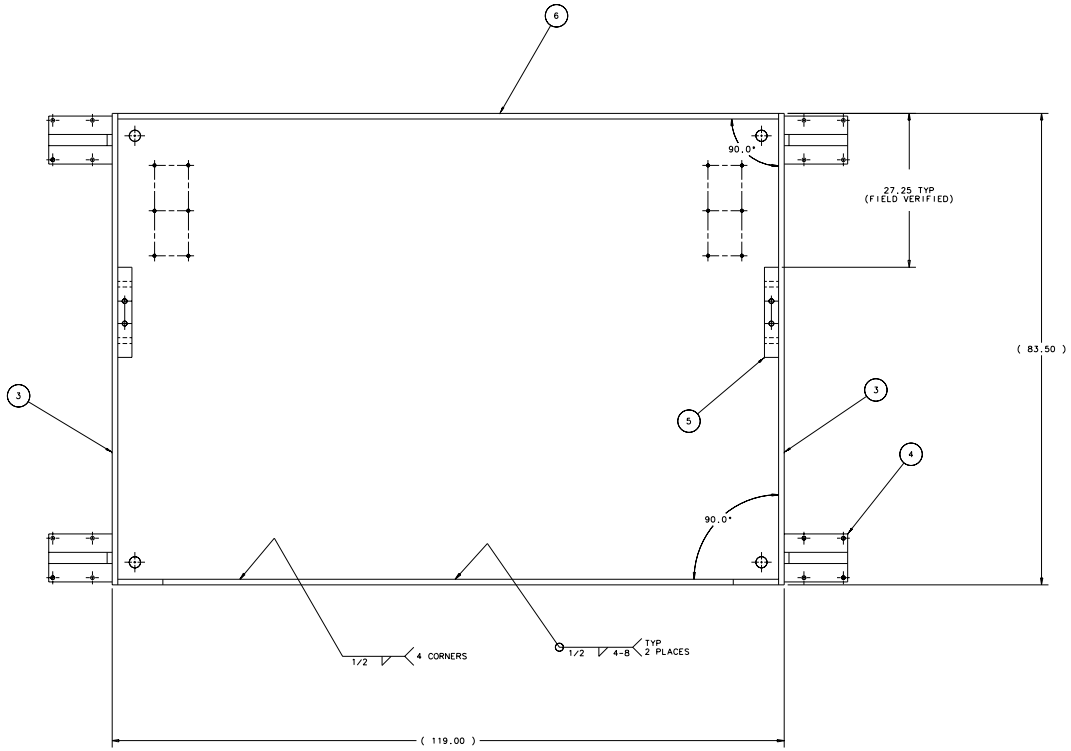
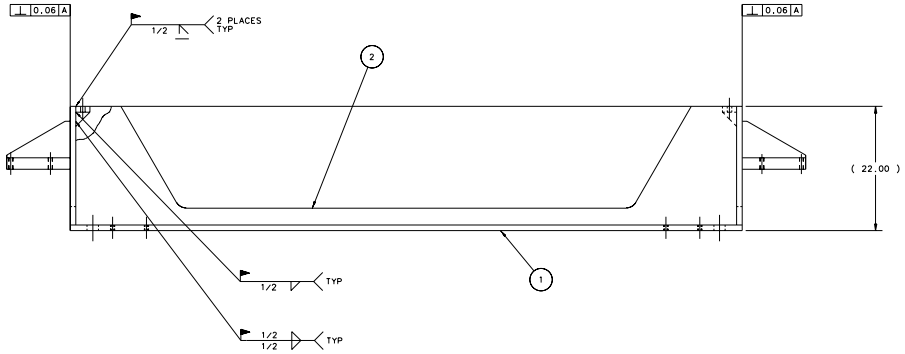
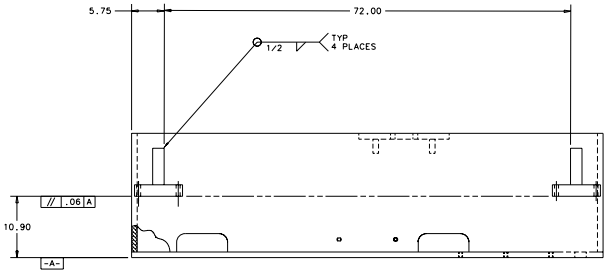
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE







ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
6	COML	BACK PLATE-H.R.STEEL PLATE 1 X 21.00 X 117.00 LG.	1
5	MC-421013	ANGLE MOUNT BRACKET	2
4	MC-421012	CASTER MOUNTING BRACKET	4
3	MD-421011	SIDE PLATE WELDMENT	2
2	MD-421014	FRONT PLATE	1
1	MC-421009	BOTTOM PLATE	1

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	I.FANG	17-MAY-2002
.XX	.XXX	ANGLES	DRAWN	G.SMITH	17-MAY-2002
± .06	± ---	± 1°	CHECKED	J.KILMER	12-JUN-2002
			APPROVED	I.FANG	12-JUN-2002

1. BREAK ALL SHARP EDGES .250
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ANSI Y14.5M-1982
4. ALL DIMENSIONS ARE INCHES
5. MAX. ALL MACH. SURFACES

USED ON: ME-421016

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPARTMENT
E907 CKOV/CHAMBER #2
SUPPORT STAND-CART WELDMENT

SCALE	DRAWING NUMBER	SHEET	REV
1:8	3907.500-ME-421008	1 OF 1	

CREATED WITH : Ideas8m4 GROUP: PPD/MECHANICAL DEPARTMENT

NOTES :

1. ALL WELDING SHELL BE DONE WITH E70XX ELECTRODES UNLESS SPECIFIED OTHERWISE.
2. PAINT WITH (1) COAT OF RED RUSTOLIUM PRIMER.
3. TORQUE ALL BOLTS TO 150 FT/LBS.

APPROX. WT. 5,000 LBS.