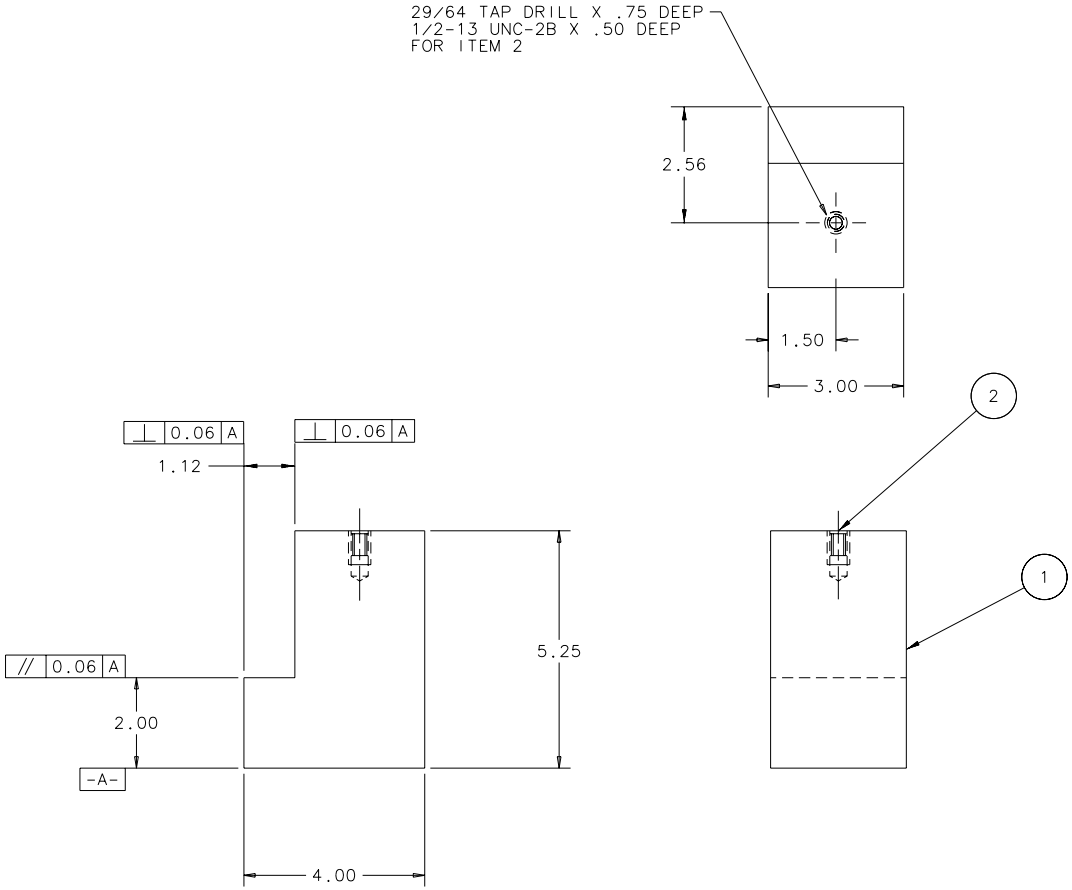
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE



NOTE:
SAW CUT IS PERMISSIBLE

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
2	FERMI # 1204-1506	303 S.S.5/16-18 SELF LOCKING THREADED INSERT KEENSERT #KNH 518	1
1	COML	ALUMINUM - 6061-T6511 3.00 X 4.00 X 5.25 LG.	1

PARTS LIST

UNLESS OTHERWISE SPECIFIED					
.XX	.XXX	ANGLES	ORIGINATOR	I.FANG	22-APR-2002
± .03	± ---	± ---	DRAWN	G.SMITH	22-APR-2002
			CHECKED	J.KILMER	06-JUN-2002
			APPROVED	J.KILMER	06-JUN-2002

1. BREAK ALL SHARP EDGES .015 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ANSI Y14.5M-1982
4. ALL DIMENSIONS ARE INCHES
5. MAX. ALL MACH. SURFACES 250

USED ON: MD-397778

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPARTMENT
E907 CHAMBER #2 SUPPORT STAND
UPPER CONN. BRACKET-INNERFRAME

SCALE	DRAWING NUMBER	SHEET	REV
1:2	3907.550-MC-397779	1 OF 1	

CREATED WITH : Ideas8m4 | GROUP: PPD/MECHANICAL DEPARTMENT