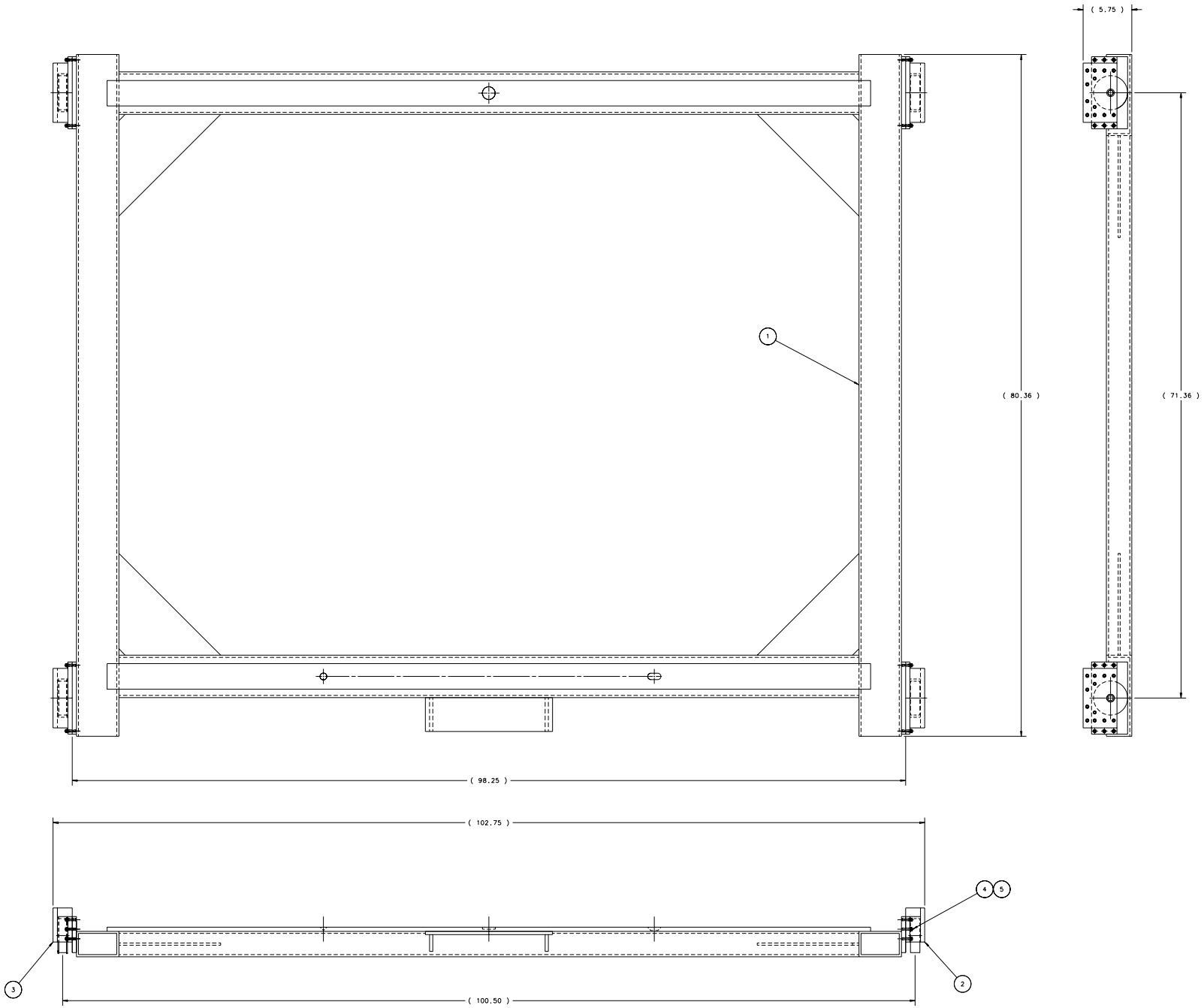
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE



NOTE:
1. TORQUE ITEM 4 TO 6.25 FT/LBS.

EST. WT = 500 LBS.

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
5	COML	18-8 SS LOCK WASHER 1/4" SCREW SIZE	24
4	COML	18-8 SS SOCKET HD CAP SCREW 1/4-20 UNC-2B X 1" LG.	24
3	MC-421065	FLANGED WHEEL ATTACHMENT MOD.	2
2	MC-421064	FLAT WHEEL ATTACHMENT MOD.	2
1	ME-421052	MOVEABLE CART WELDMENT	1

PARTS LIST

UNLESS OTHERWISE SPECIFIED					
.XX	.XXX	ANGLES	ORIGINATOR	I.FANG	13-SEP-2002
± ---	± ---	± ---	DRAWN	G.SMITH	13-SEP-2002
			CHECKED	C.NILA	23-SEP-2002
			APPROVED	I.FANG	23-SEP-2002

1. BREAK ALL SHARP EDGES .015 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ANSI Y14.5M-1982
4. ALL DIMENSIONS ARE INCHES
5. MAX. ALL MACH. SURFACES

USED ON: ME-421061

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPARTMENT
E907 TPC
MOVABLE CART ASSEMBLY

SCALE	DRAWING NUMBER	SHEET	REV
1 : 4	3907.590-ME-421062	1 OF 1	

CREATED WITH : Ideas8m4 GROUP: PPD/MECHANICAL DEPARTMENT